

**XP ELIMINATOR ROTARY MODELS:
E2007/E9479**(Complete Installation and Operations Manual, TECH-498, available at westlockcontrols.com)

IOM: Tech-498Q		Revision: A	
Prepared By: C. Spence	Date: 5/11/15	Drafting Work Order: 23593	ECO: 98
Reviewed By: M. Patel	Date: 10/21/19	Approved By: C. Irwin	Date: 9/17/19
This IOM contains confidential information and is issued in confidence on the condition that it be returned on demand and not be copied, reproduced, disclosed to others or used in manufacture of the subject matter thereof without the written consent of Westlock Controls			

1. Introduction**1.1. Warnings**

- Never remove enclosure cover or make/break electrical connections with power connected to the unit.
- Perform all wiring in accordance with site and local codes and the National Electric Code ANSI-NFPA-70 (US) or the Canadian Electric Code Part I (Canada) for the appropriate area classifications.
- Confirm that the Eliminator model being installed is approved for the hazardous area (consult unit identification label).
- Confirm that power supplied to switches and solenoid is within rated specifications listed on the unit identification label.
- Protect the unit from exposure to aggressive substances or atmospheres to ensure that hazard rating is not compromised.
- Disconnect power to solenoids and the inlet air supply before conducting any valve service or maintenance. Avoid the introduction of any contaminants into the valve.

1.2. Special Features/Conditions

To avoid build-up and discharge of static electricity in a hazardous area, only clean Westlock units with a static-free cloth dampened with water. Avoid the use of solvent-based cleaners.

2. Installation**2.1 Mounting Instructions**

Required Tools: Open-end wrenches or adjustable wrench to fit all sizes of hex head bolts in the mounting kit.

1. Obtain a mounting kit suited for the actuator/valve, commonly available through a local Westlock Controls distributor.
2. Attach the mounting bracket and coupler (if required) to the unit housing and shaft with the hardware provided (see Fig. 1).
3. Attach the unit and mounting system to the actuator.
4. Ensure proper axial alignment between unit shaft, coupler and actuator shaft. Failure to ensure alignment could result in long-term stress-related failure of unit shaft in high cycle or high torque applications.

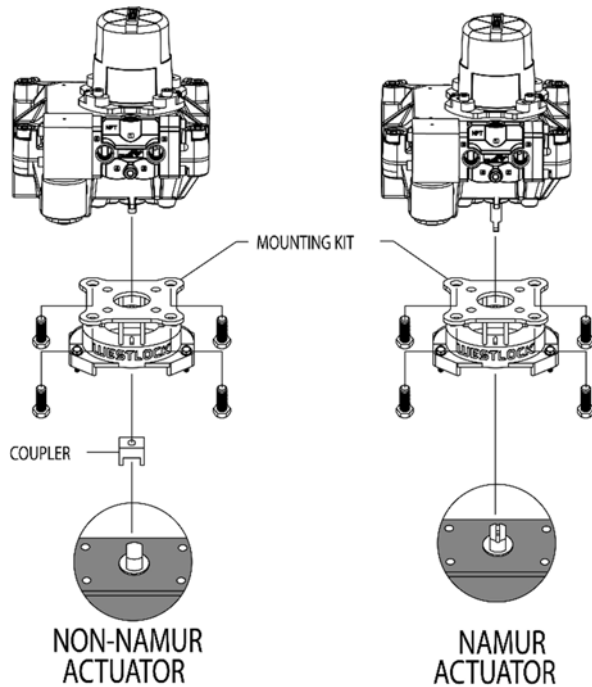


Fig. 1
Mounting the Eliminator units
with accessory bracket kits

2.2. Solenoid Valve Connection and Operating Instructions
2.2.1. Standard FalconV Valve Specifications

NOTE: ALWAYS consult the Eliminator product ID label for coil electrical specifications and for pressure and temperature specifications for each unit, as they will vary with area classification, valve options and other factors.

Specifications

Operating Pressure: 30-120 PSIG for single-coil valves

Operating Temperature:

Explosion proof coils: -15°C to +90°C (-5°F to +194°F), standard with option for -40°C to +50°C (-40°F to +122°F) with low temperature Buna valve body.

Standard valve bodies with Viton Seals: -20°C to +93°C (-5°F to +200°F)

Low temperature valve bodies with low temperature Buna Seals: -48°C to +93°C (-55°F to +200°F).

(Agency approvals may not encompass full operating temperature range).

Operating Media: Lubricated or dry air, filtered to 40 microns. If air line lubricators are used, please see Appendix for information or lubricating oils and suggested brands.

2.2.2. Installation/Connection of FalconV Directional Control Valve

Porting Designation

1/4" NPT air ports for inlet, outlet, and exhaust
 (4.3 Cv FalconV valve has 1/2" NPT air ports)

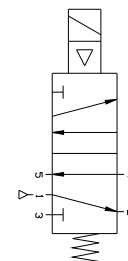
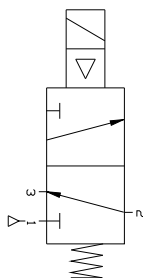


Fig. 2
Air Flow Diagrams

Spring Return 3-Way (3/2) Valve

Description of Operation: Solenoid De-energized - air flows from Outlet Port 2 to Exhaust Port 3.

Solenoid Energized - air flows from Inlet Port 1 to Outlet Port 2.

Spring Return 4-way (5/2) Valve

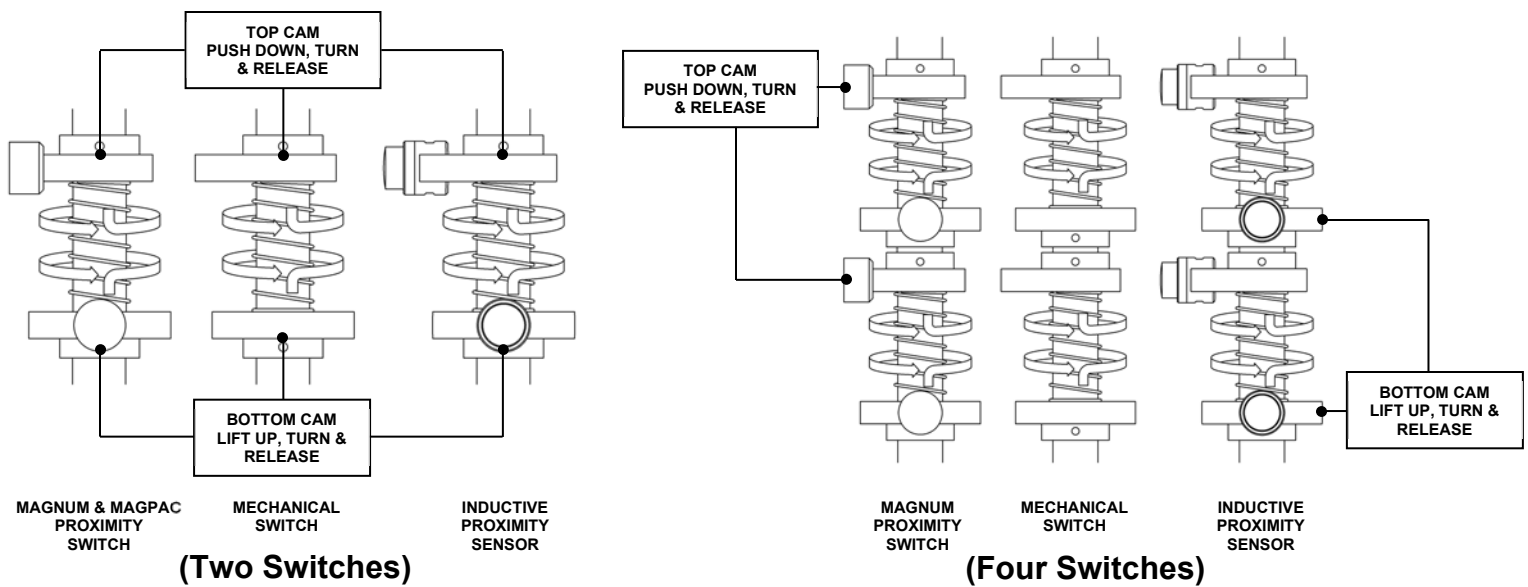
Description of Operation: Solenoid De-energized - air flows from Inlet Port 1 to Outlet Port 2 and exhausts from Port 4 to Port 5.

Solenoid Energized - air flows from Inlet Port 1 to Outlet Port 4 and exhausts from Port 2 to Port 3.

2.2.3. Plumbing and Air Supply Considerations

Proper drying and filtration of air supply per specifications in section 2.2.1 is critical to prevent premature failure of solenoid valves. If lubricators are used in the air line, use appropriate oil distribution equipment and oil grades, such as ISO and UNI FD22. The following general valve plumbing procedure should be followed:

1. Inspect port and connectors to ensure that the threads are free of dirt, burrs and excessive nicks.
2. Apply sealant/lubricant or Teflon tape to the male pipe threads. **With any sealant or tape, the first one or two threads should be left uncovered and care must be taken to avoid the application of excessive sealant media to avoid system contamination.**
3. Install connectors into ports and wrench tighten per the fitting manufacturer's recommendation to achieve an air-tight joint.



3. Calibration

Consult factory or a Westlock distributor for setting procedures of units with four switches and transmitter.

Note 1: Switch actuation can be confirmed using a signal detection device such as a multimeter or ohmmeter, set for "continuity".

Note 2: Adjust cams by hand by pushing/pulling the cam against the shaft spring to disengage from the mating spline, rotating to adjust and re-engaging firmly onto spline.

Required Tools: Signal detection device (see note 1); Allen key for cover screws (M8 socket head cap).

3.1. Switch Adjustment (two switches):

1. Remove unit cover as follows: loosen (but do not remove) captive screws, rotate cover slightly to grip corners, pull firmly.
DO NOT PRY COVER WITH TOOLS.
2. With valve in the closed position, adjust bottom cam until bottom switch (#2) actuates.
3. Stroke valve to the open position, adjust top cam until top switch (#1) actuates.
4. Cycle actuator several times to confirm proper switch indication at each end of stroke. Finely adjust cams if necessary.
5. Skip to Field Wiring section or replace unit cover, applying approximately 20 in-lbs of torque to cover screws.

3.2. Switch Adjustment (four switches, no DS transmitter):

Follow steps as illustrated for the calibration of two switches but adjust the first and third cams from the top for switches #1 and #2 and the second and fourth cams from the top for switches #3 and #4 (see illustration on previous page).

3.3. Transmitter setting (optional DS transmitter):

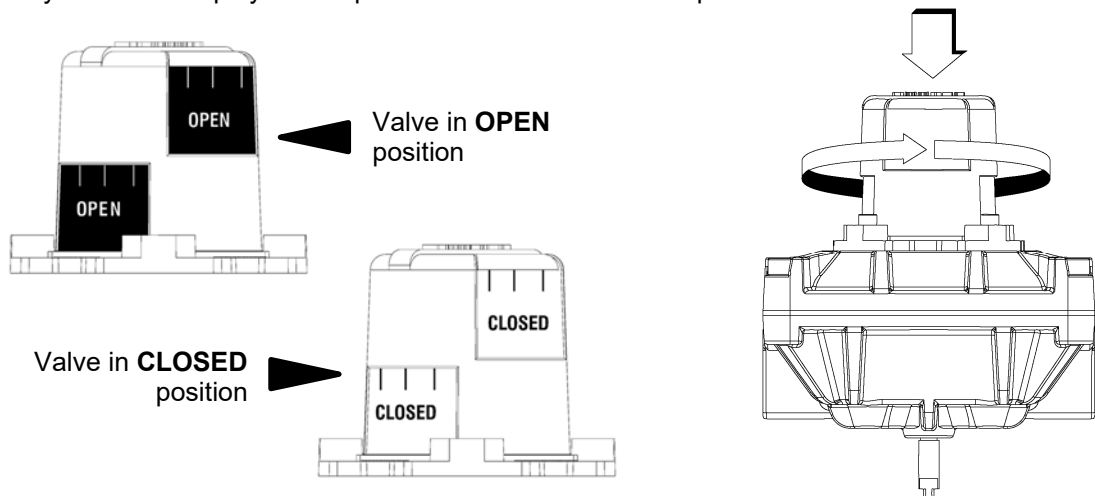
For the calibration of optional current signal (DS) transmitter, see Westlock Controls Installation/Operations Manual TECH-541, available through your local sales representative or at westlockcontrols.com.

3.4. Beacon Adjustment:

Note: Skip this step if cover is flat or Beacon already displays the correct valve status.

Required Tools: slotted screw driver for #12 screws.

1. For two-way OPEN/CLOSED: remove, rotate and re-fasten outer beacon to synchronize displayed position with valve position.
2. For three-way flow paths: remove, rotate and re-fasten outer beacon and/or inner beacon coupler to synchronize displayed flow path with valve/actuator flow path.



4. Field Wiring



See the warnings section of this document for important warnings pertaining to the wiring of Eliminator units. Remove and replace cover before and after wiring, per instructions given in the Switch Adjustment section above.

Required Tools: slotted screw drivers for terminal strip screws (#2), and ground screw (#8 or M5); wire strippers as required for field wires; Allen keys for cover screws (M8 socket head cap).

1. Wire the Eliminator control monitor strictly according to the wiring diagram on the inside of the enclosure cover.
2. Confirm that ground wires are secure under grounding screws.
3. Seal all unused conduit entries as required with suitably certified plugs having an ingress protection rating of IP67 or better.
4. Ensure that only suitably certified cable glands are used, having an ingress protection rating of IP67 or better.
5. Ensure that the temperature rating of all field wiring meets the service temperature range of the application.